



SCOPE OF ACCREDITATION

Welding

G.W. Lisk Co Inc
2 South Street
Clifton Springs, NY 14432

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7110 Rev E - Nadcap Audit Criteria for Welding/Brazing (to be used on audits before 30 April 2017)

AC7110/1 Rev H - Nadcap Audit Criteria for Brazing (Torch/Induction) (to be used on audits on/after 7 August 2016)

Baseline (All audits)

Supplement A – Torch (Additional requirements)

Supplement B – Induction (Additional requirements)

Supplement E – GTA Tack Welding (Additional requirements)

Supplement G – Processes using gas (Additional requirements)

Supplement H – Processes using Flux – (Additional requirements)

AC7110/3 Rev H - Nadcap Audit Criteria for Electron Beam Welding

Baseline (All audits)

Supplement B – GTA Tack Welding (Additional requirements)

Supplement C – Stress Relieve (Additional requirements)

Supplement D – Metallographic Evaluation of Qualification Welds (Additional requirements)

Supplement F – Material Titanium – Additional requirements for titanium welding

AC7110/3S Rev D - Nadcap Supplemental Audit Criteria for Electron Beam Welding

U3 Rolls Royce Plc

AC7110/5 Rev H - Nadcap Audit Criteria for Fusion Welding

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

- Supplement D – Material – Additional requirements for titanium welding
- Supplement F – Filler Materials (Additional requirements)
- Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)
- Supplement H – Preheat / Interpass temperature control (Additional requirements)
- Supplement I – Stress Relieve (Additional requirements)
- Supplement J – Tack Welding (Additional requirements)
- Supplement K – Metallographic Evaluation of Qualification Welds (Additional requirements)

AC7110/5S Rev D - Nadcap Supplemental Audit Criteria for Fusion Welding

U3 Rolls Royce Plc

AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

Supplement A – Metallographic Evaluation of Qualification Welds (Additional requirements)

AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/after 4 September, 2016)

U3 Rolls Royce Plc